

# Volnay 1er Cru, Les Santenots

**Benjamin LEROUX**

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2022  
**VOLNAY**  
PREMIER CRU  
LES SANTENOTS

**BENJAMIN LEROUX**

**LOCALITY:** FRANCE – Burgundy – Côte de Beaune

**APPELLATION:** Volnay 1er Cru, *Les Santenots*

**GRAPE VARIETY:** Pinot Noir

**WINEMAKER:** Benjamin Leroux

**VINEYARD:** 0.52 ha. planted in the 1970s over clay-limestone soil with colluvium. High sunlight exposure, mid slope.

**VITICULTURE:** Organic.

**WINEMAKING:** 40% whole cluster. Fermented over ambient yeasts in tank with pump-overs and a few punch-downs at the end.

**AGING:** Aged for 7 to 11 months in used barrels. Then racked and aged for an additional 7 months. Blend for 4 to 6 months in stainless steel tank.

**BOTTLING:** Neither fined nor filtered.

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