

# Marsannay Blanc

## Sylvain PATAILLE

**LOCALITY:** FRANCE – Burgundy - Côte de Nuits

**APPELLATION:** Marsannay

**GRAPE VARIETY:** Chardonnay, Chardonnay Rose

**WINEMAKER:** Sylvain Pataille

**VINEYARD:** The blend consists of 5 different Marsannay parcels planted in 1949, 1951, 1989, 2009 and 2012, including Blungeys and Clos du Roy.

**VITICULTURE:** Certified organic (Ecocert), Biodynamic methods are used.

**WINEMAKING:** Gentle pressing followed by ambient yeast fermentation.

**AGING:** Aged in oak barrels (33% new) for 18 months.

**BOTTLING:** Minimal SO2 added at bottling.

